

SERVICE PARTS LIST FOR MITSUBISHI ELECTRIC PACKAGED AIR-CONDITIONERS

**Series PFD-P250VM-A
PFD-P500VM-A**

For use with the R407C

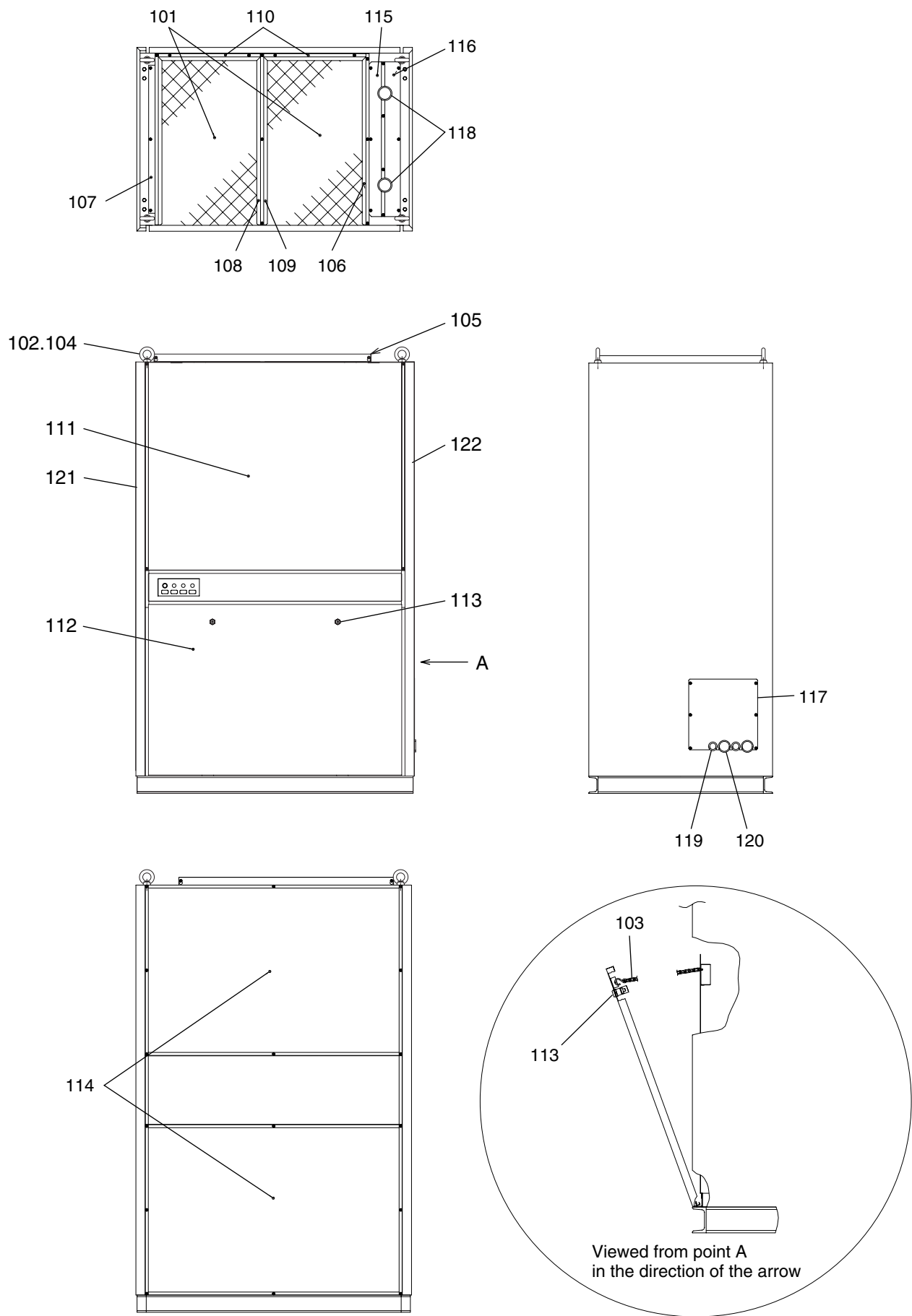
**REVISED
Jun. 2004**

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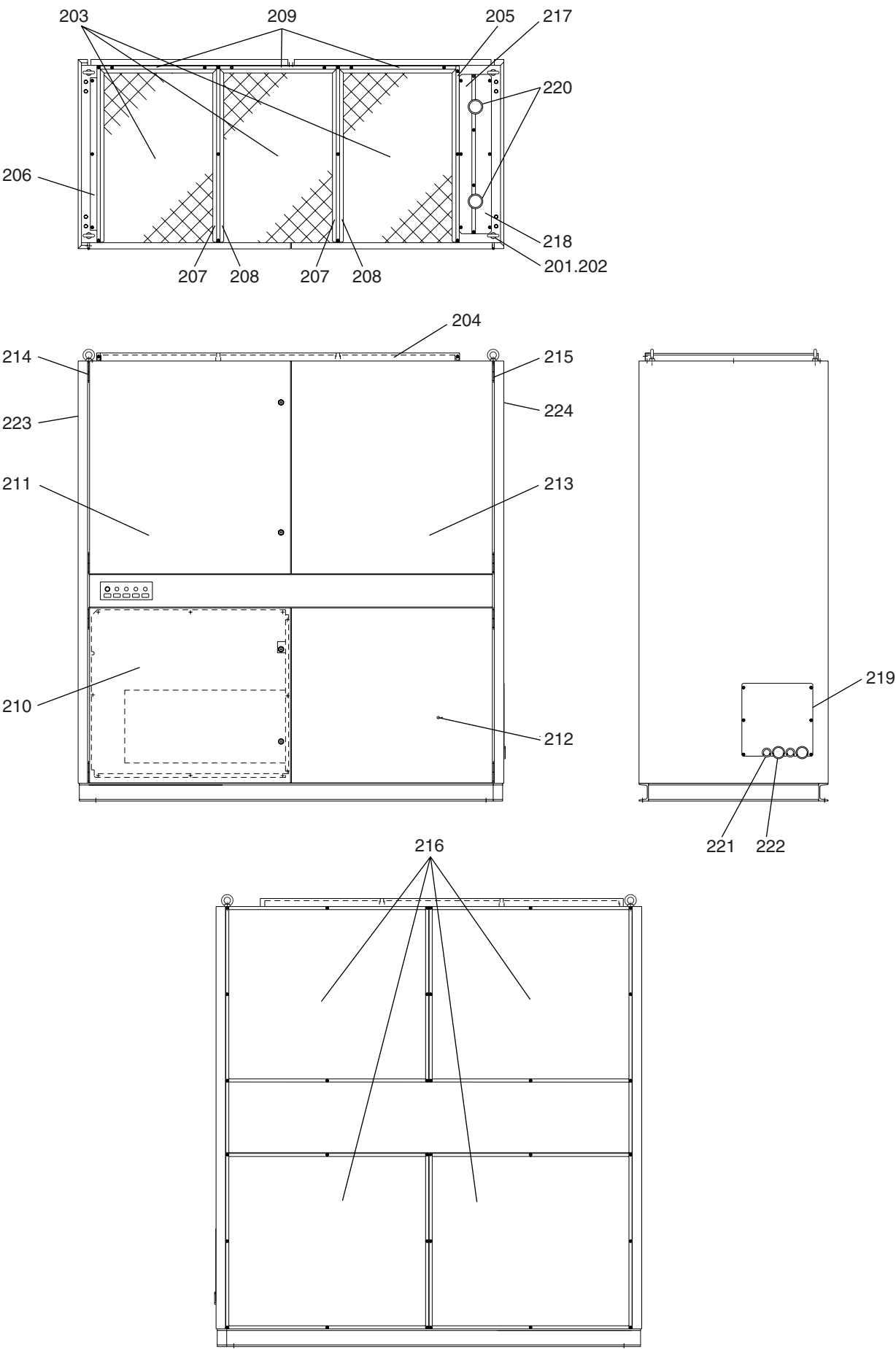
PFD-P250VM-A

PFD-P500VM-A

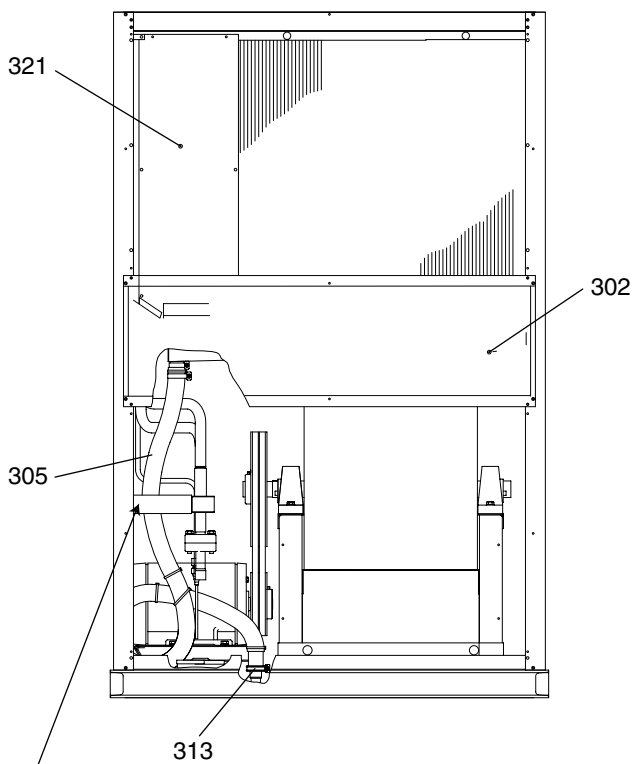
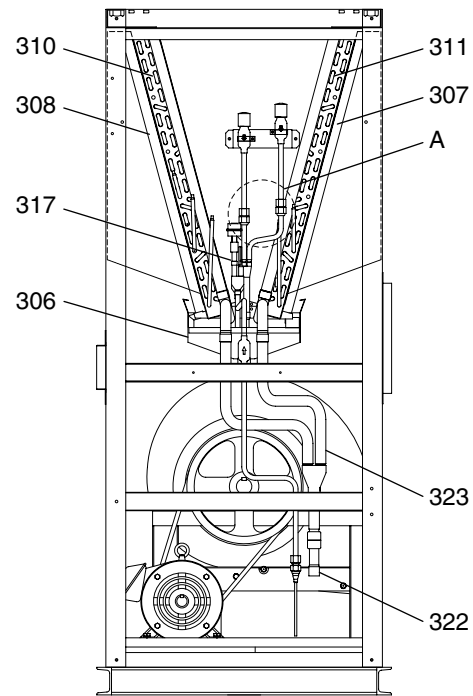
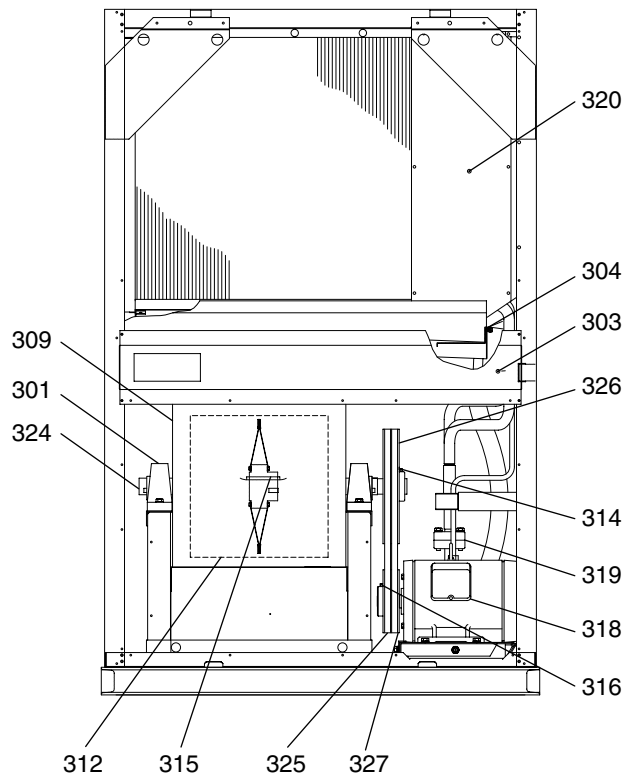




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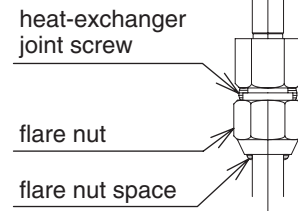


[illegible]



Note :
When installing liquid-pipe gen. assy. No.317, apply Locktight (No.225) to the screw at the heat-exchanger joint.
After tightening the flare nut by hand, tighten it further with a torque wrench.
After tightening the flare nut, apply Locktight No.225 to the outside of flare nut and flare nut space as shown below with the arrows.

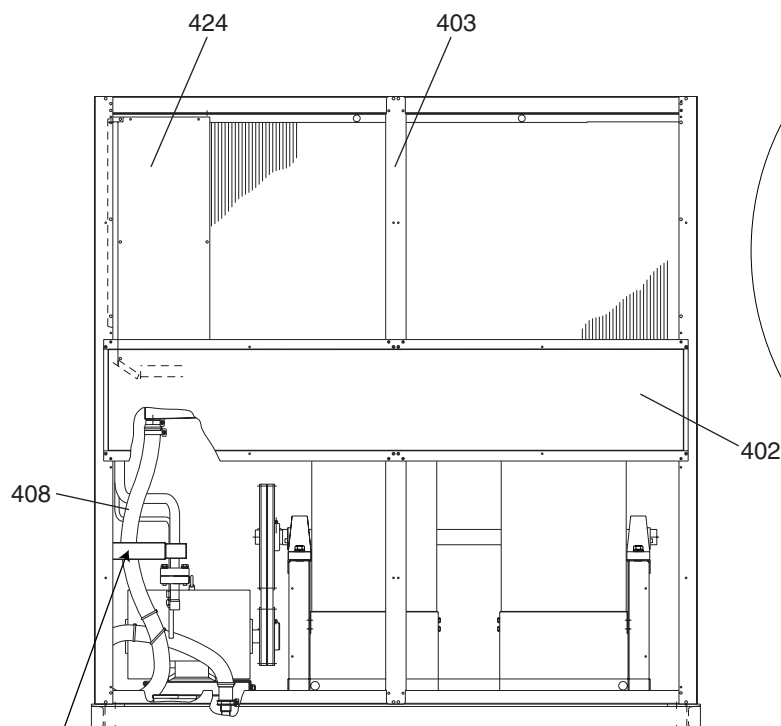
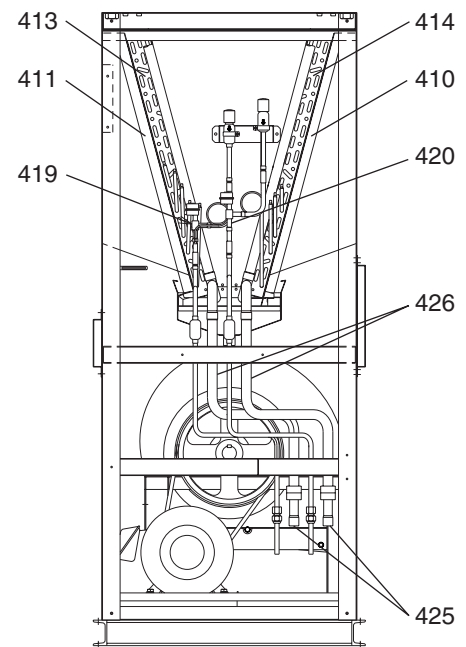
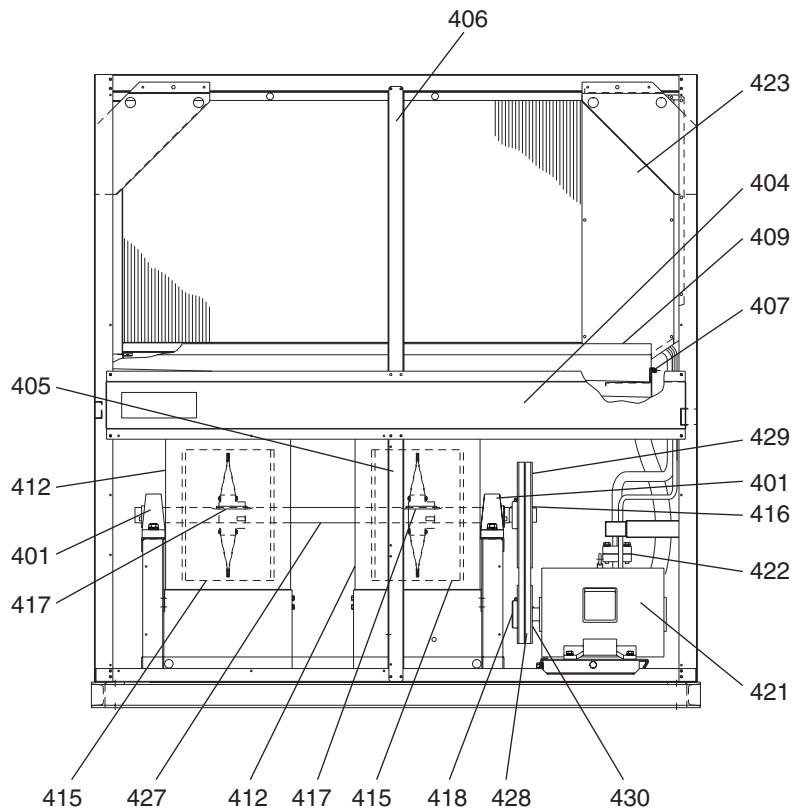
*Tightening Torque $54 \pm 10\% \text{ N}\cdot\text{m}$



Detailed View of Section A

Note:
Drain hose must be kept within the specified frame.
Otherwise, it may come into contact with rotating parts and sustain damage. Do not cut the cable ties on the drain hose. If the ties are removed, the loop will come undone and will result in water leaks.

[illegible]

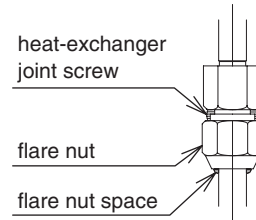


Note :
When installing liquid-pipe gen. assy. No.419 and 420, apply Locktight (No.225) to the heat-exchanger joint.

After tightening the flare nut by hand, tighten it further with a torque wrench.

After tightening the flare nut, apply Locktight No.225 to the outside of flare nut and flare nut space as shown below with the arrows.

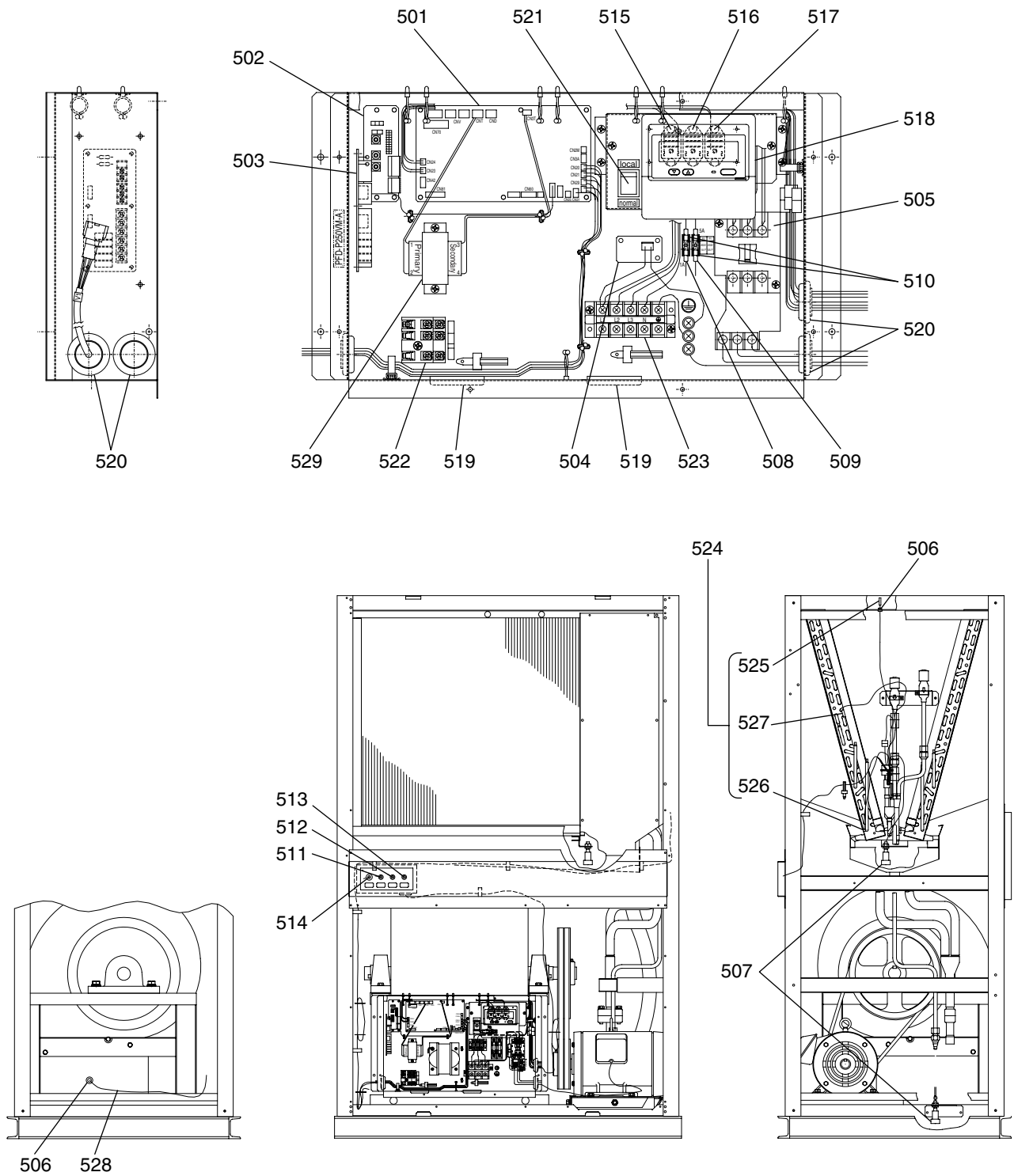
*Tightening Torque $54 \pm 10\%$ N·m



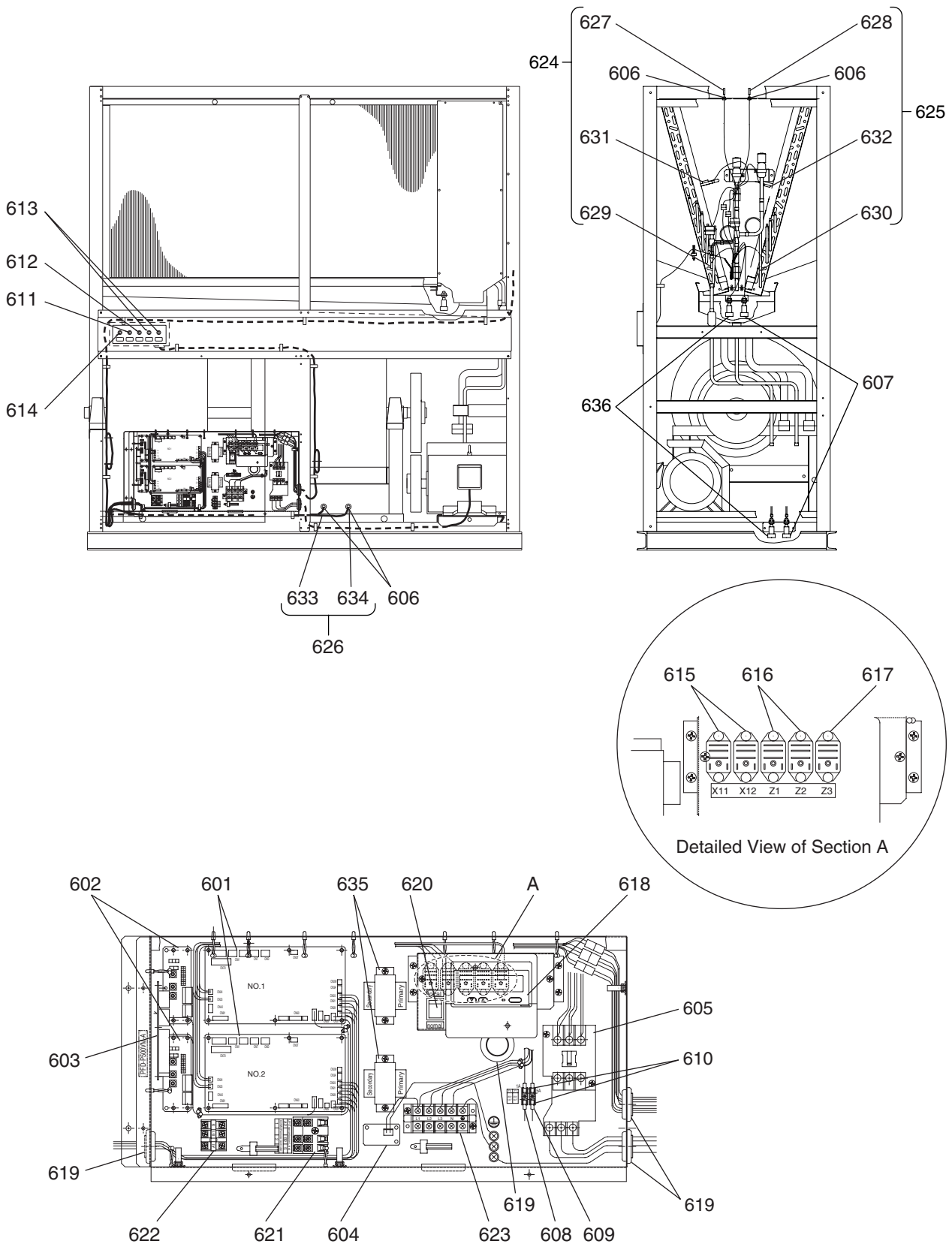
Note:

Drain hose must be kept within the specified frame. Otherwise, it may come into contact with rotating parts and sustain damage. Do not cut the cable ties on the drain hose. If the ties are removed, the loop will come undone and will result in water leaks.

[illegible]



[illegible]



[illegible]

