

SERVICE PARTS LIST FOR MITSUBISHI ELECTRIC PACKAGED AIR-CONDITIONERS

Series : PFD-P•VM-E

For use with the R410A

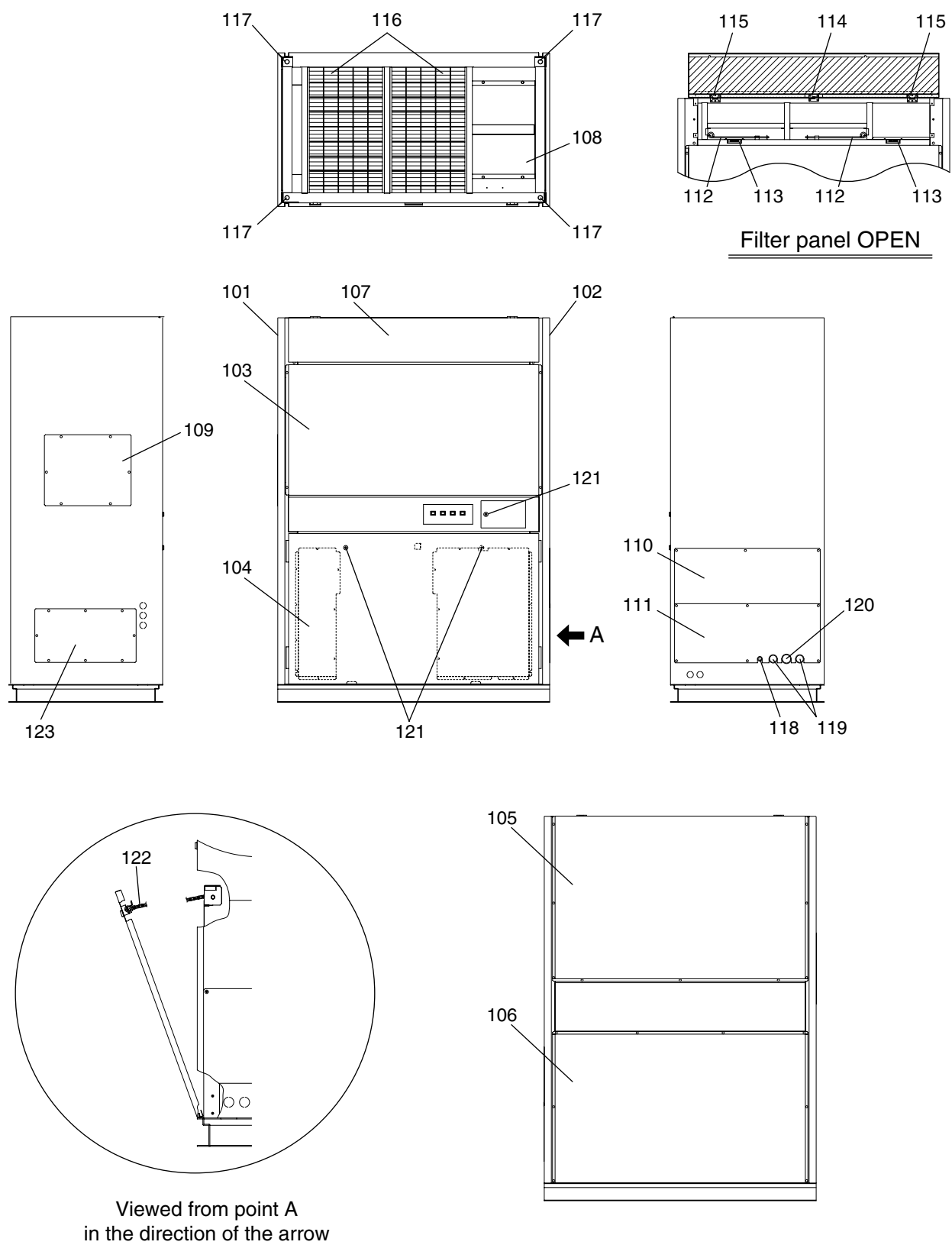
REVISED

July 2007

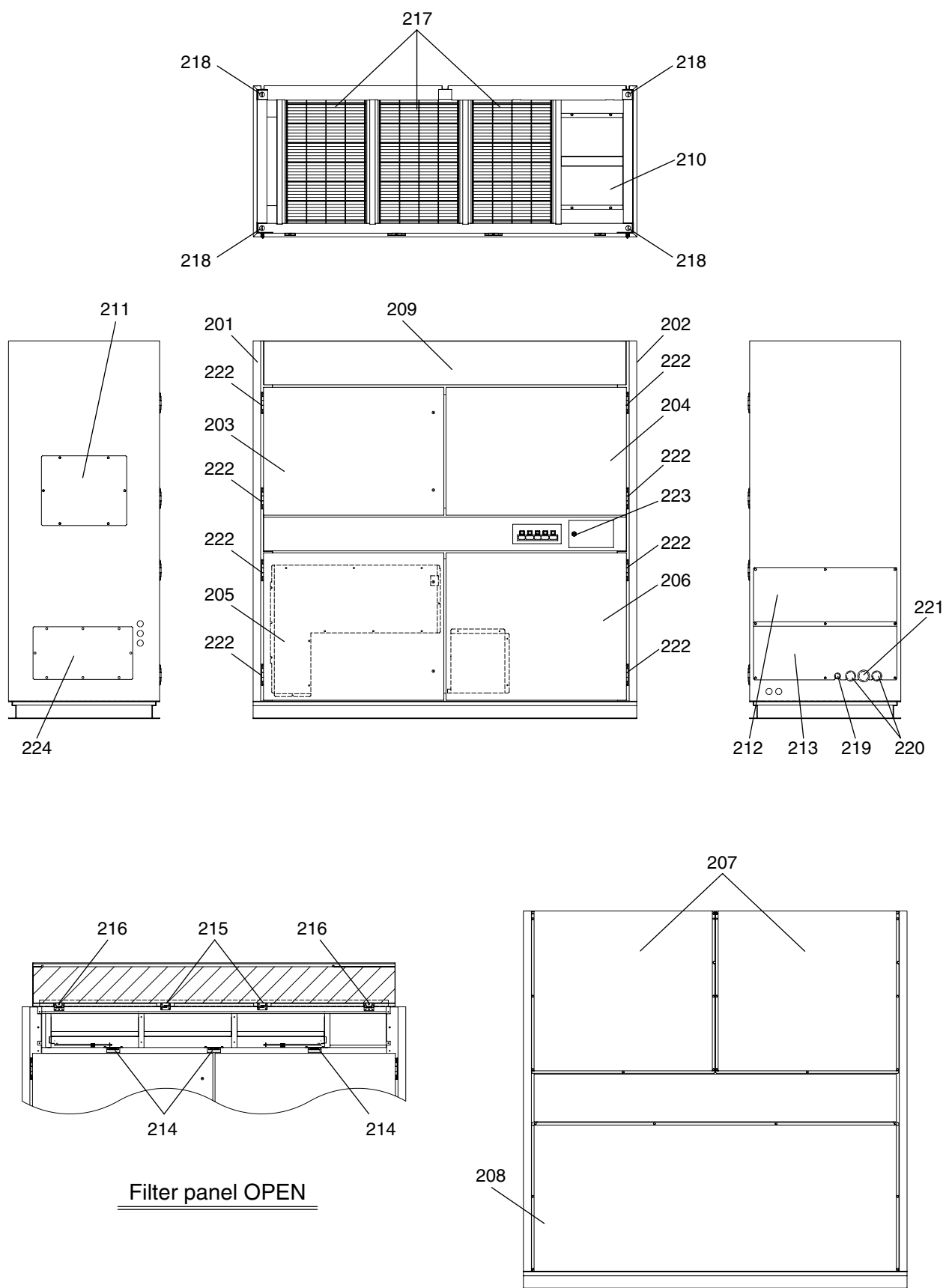
BWE0609C

INDEX
PFD-P250VM-E PFD-P500VM-E

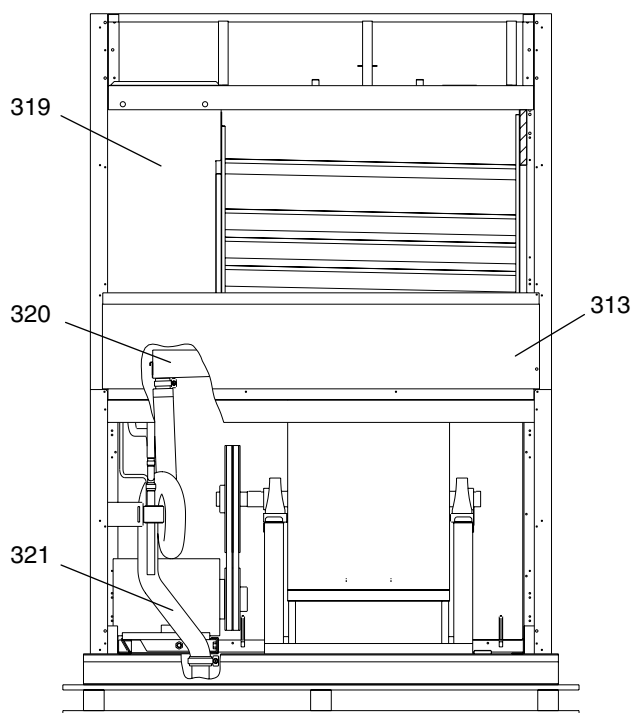
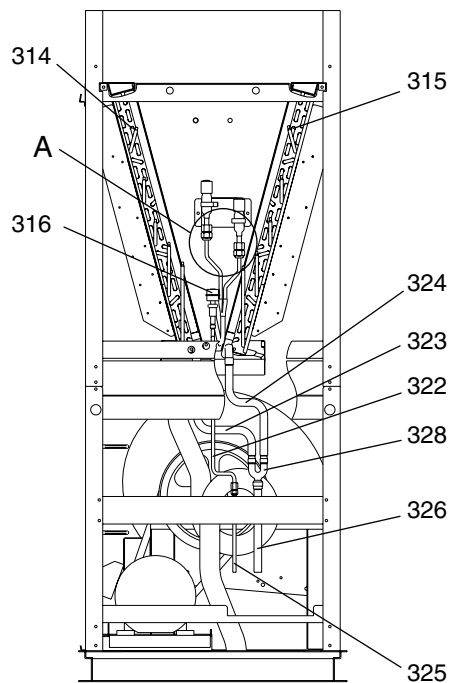
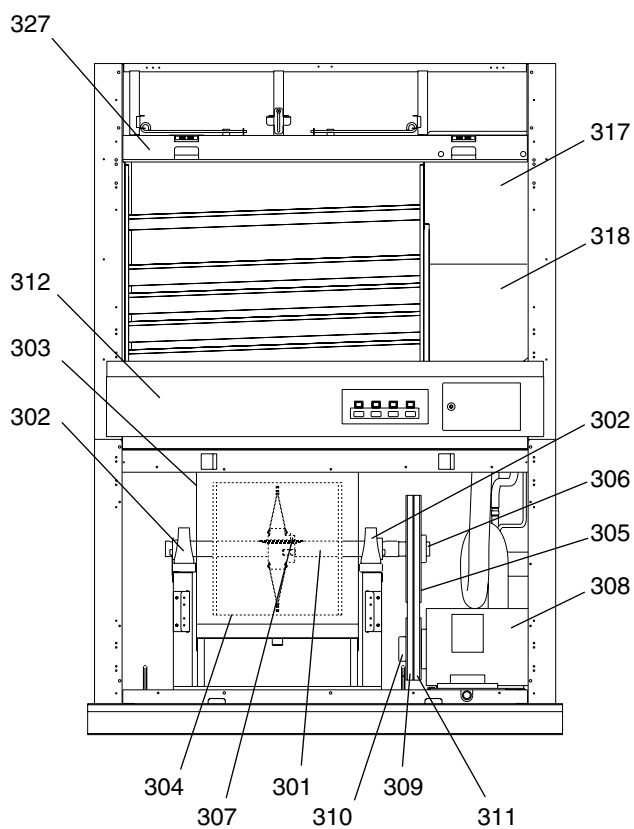




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Note :

When installing Liquid-pipe assy. No.316, apply Locktight (No.125) to the screw at the Heat-exchanger joint.

After tightening the flare nut by hand, tighten it further with a torque wrench.

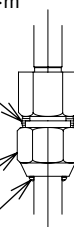
After tightening the flare nut, apply Locktight No.125 to the outside of flare nut and flare nut space as shown below with the arrows.

*Tightening Torque $54 \pm 10\%$ N·m

Heat-exchanger
joint screw

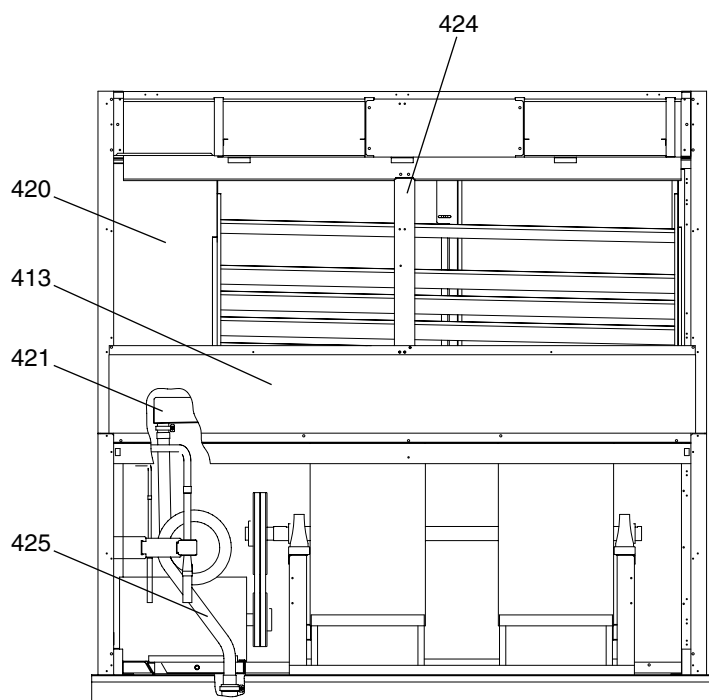
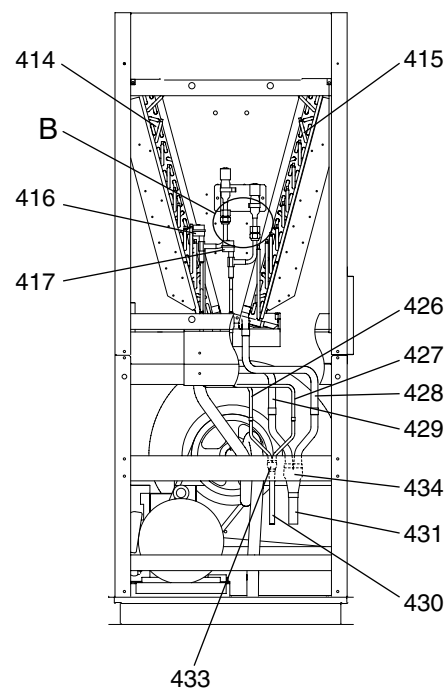
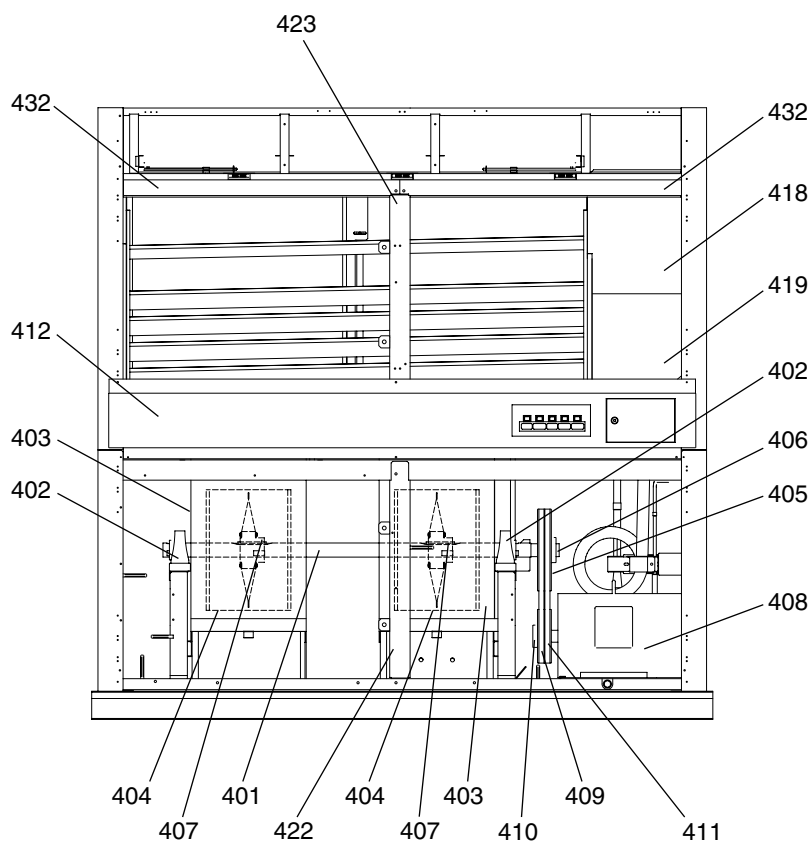
Flare nut

Flare nut space



Detailed View of Section A

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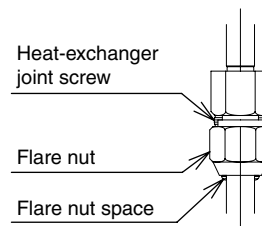
**Note :**

When installing Liquid-pipe assy. No.416 and No.417, apply Locktight (No.125) to the screw at the Heat-exchanger joint.

After tightening the flare nut by hand, tighten it further with a torque wrench.

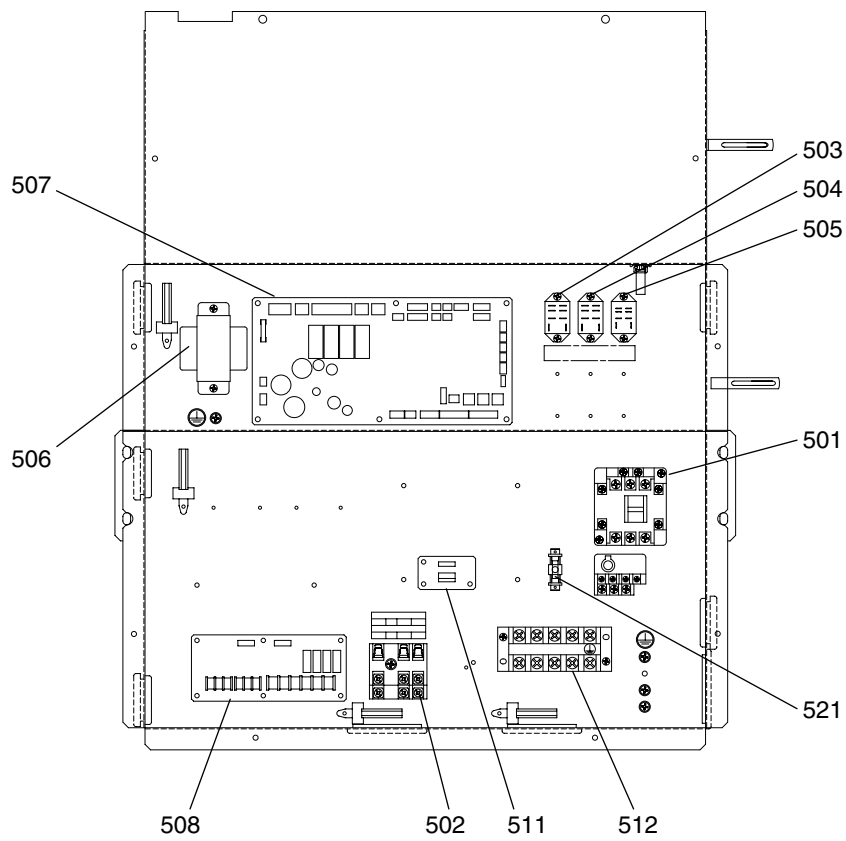
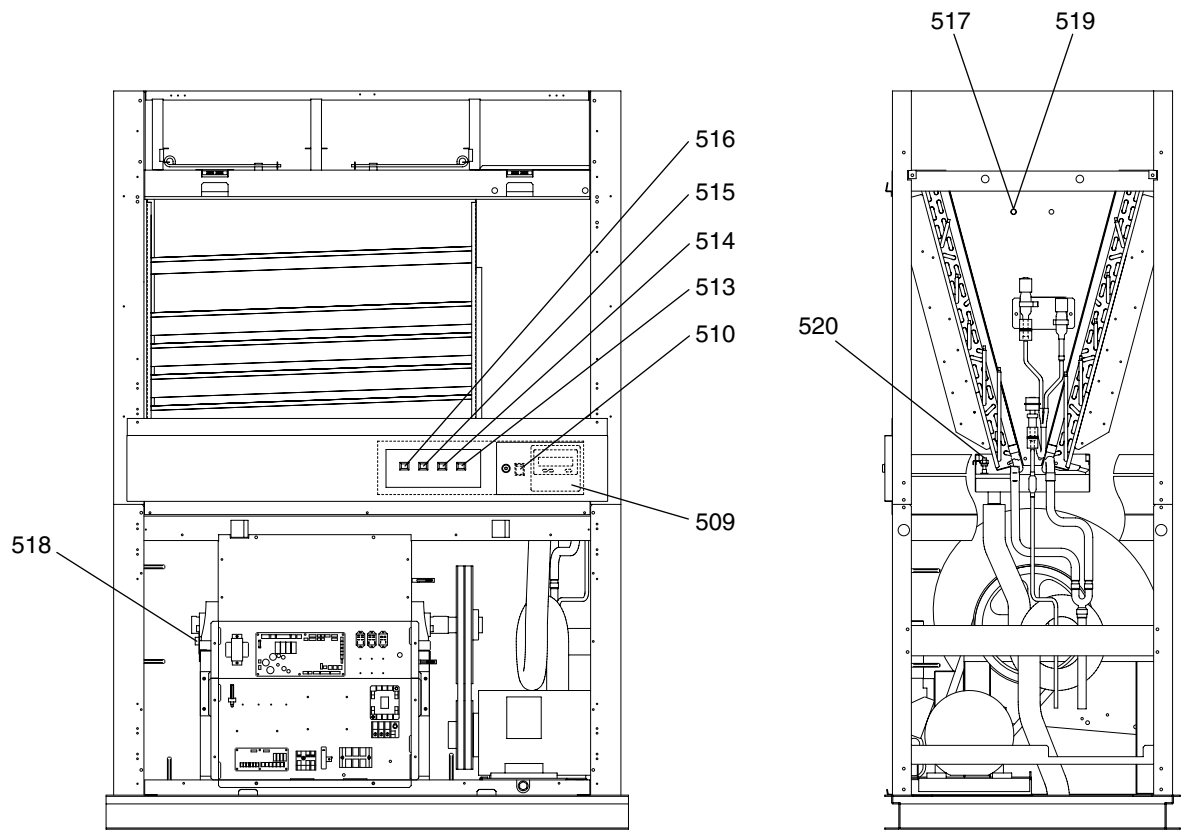
After tightening the flare nut, apply Locktight No.125 to the outside of flare nut and flare nut space as shown below with the arrows.

*Tightening Torque $54 \pm 10\% \text{ N}\cdot\text{m}$

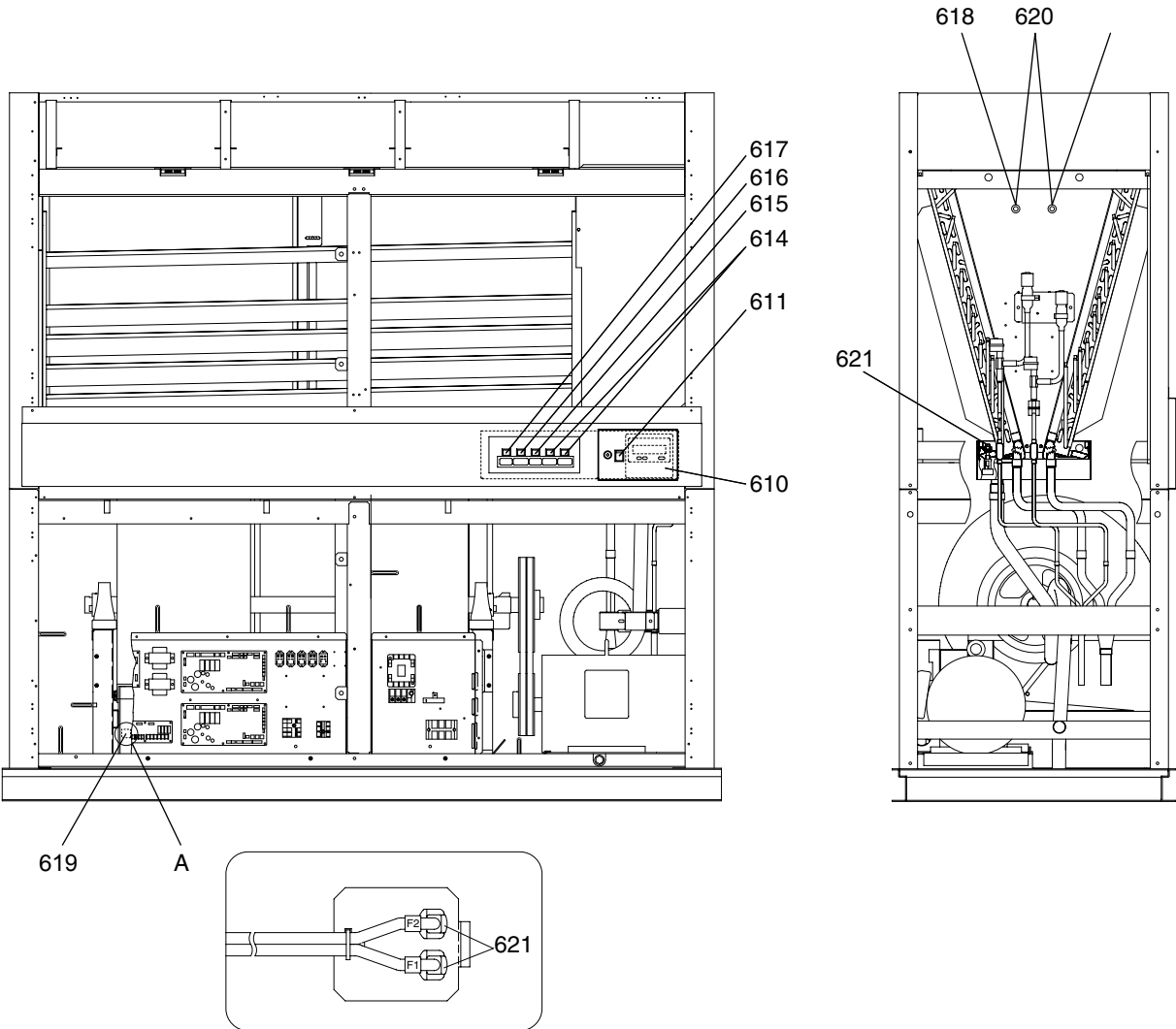


Detailed View of Section B

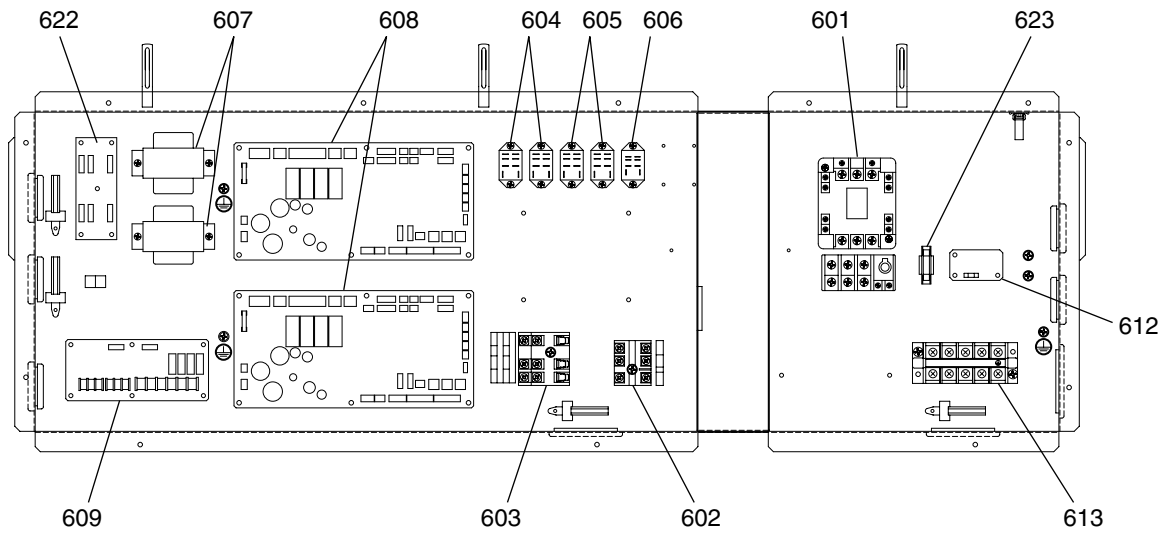
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Detailed View of Section A



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